

DuPont™ Minlon®

mineral reinforced nylon resin

Minlon® 73M40 NC010

Minlon® 73M40 NC010 is a 40% mineral reinforced, heat stabilized polyamide 6 resin for injection molding. It has isotropic properties and low warpage.

Property	Test Method	Units	Value		
			DAM	50%RH	
Identification					
Resin Identification	ISO 1043		PA6-MD40		
Part Marking Code	ISO 11469		>PA6-MD40<		
Mechanical					
Stress at Break	ISO 527	MPa (kpsi)	87 (12.6)	59 (8.6)	
Strain at Break	ISO 527	%	10	25	
Tensile Modulus	ISO 527	MPa (kpsi)	6000 (870)	2200 (320)	
Flexural Modulus	ISO 178	MPa (kpsi)	5900 (860)		
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m ²			
			-30°C (-22°F)	4	5
			23°C (73°F)	5.5	8
Unnotched Charpy Impact Strength	ISO 179/1eU	kJ/m ²			
			-30°C (-22°F)	95	95
			23°C (73°F)	130	NB

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.
 ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.
 Test temperatures are 23°C unless otherwise stated.

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			DAM	50%RH
Thermal				
Deflection Temperature 0.45MPa	ISO 75f	°C (°F)	196 (385)	
1.80MPa			110 (230)	
Melting Temperature 10°C/min	ISO 11357-1/-3	°C (°F)	221 (430)	
CLTE, Normal 23 - 55°C (73 - 130°F)	ISO 11359-1/-2	E-4/C (E-4/F)	0.75 (0.42)	
CLTE, Parallel 23 - 55°C (73 - 130°F)	ISO 11359-1/-2	E-4/C (E-4/F)	0.65 (0.36)	
Vicat Softening Temperature 50N	ISO 306	°C (°F)	210 (410)	
Flammability				
Flammability Classification 0.85mm	IEC 60695-11-10		HB	
Flammability Classification 0.85mm	UL94		HB	
Temperature Index				
RTI, Electrical 0.85mm	UL 746B	°C	65	
RTI, Impact 0.85mm	UL 746B	°C	65	
RTI, Strength 0.85mm	UL 746B	°C	65	
Other				
Density	ISO 1183	kg/m ³ (g/cm ³)	1450 (1.45)	
Water Absorption Equilibrium 50%RH	ISO 62, Similar to	%	1.8	
Saturation, immersed			5.4	
Molding Shrinkage Normal, 2.0mm	ISO 294-4	%	0.8	
Parallel, 2.0mm			0.8	

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			DAM	50%RH
Processing				
Melt Temperature Range		°C (°F)	260-280 (500-535)	
Melt Temperature Optimum		°C (°F)	270 (520)	
Mold Temperature Range		°C (°F)	70-120 (160-250)	
Mold Temperature Optimum		°C (°F)	100 (210)	
Drying Time, Dehumidified Dryer		h	2-4	
Drying Temperature		°C (°F)	80 (175)	
Processing Moisture Content		%	<0.20	

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