



**HRV140**

Previous grade number  
**1140RC**

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**Information**

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**Sasol Polymers  
Polypropylene Business**

**MFI 21g/10 min**

**Sasol Polymers PP HRV140**

is a high flow narrow molecular mass distribution polypropylene homopolymer (commonly termed a Controlled Rheology grade).

**Injection moulding:**

Sasol Polymers PP HRV140 is a general purpose injection moulding grade suitable for use in products where rigidity and short cycle times are required.

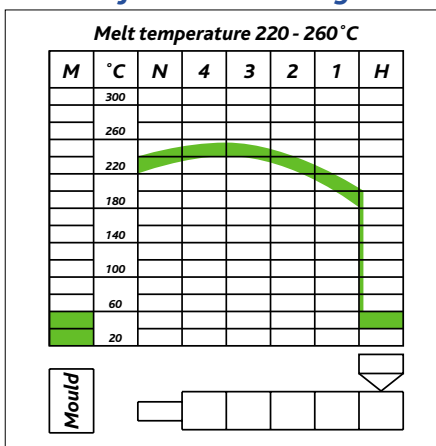
Typical applications are:

- Domestic containers and closures
- Bottle closures and caps
- Cosmetic and toiletry components
- Multi-cavity mouldings
- General household articles

Sasol Polymers PP HRV140 contains a nucleating agent that ensures rapid crystallisation, resulting in an improved impact to stiffness balance as well as shorter cooling times.

**Typical processing temperatures**

**Injection moulding**



**Sasol Polymers PP HRV140**  
(previously 1140RC)

Typical values at 23°C for uncoloured products

	Value	Unit	Test method	
			ISO	DIN
<b>Physical properties</b>				
Mass density	0.91	g/cm <sup>3</sup>	1183	53479A
Melting point DSC	163	°C	3146	–
Melt flow index MFI 230/2.16	21	g/10 min	1133	53735
<b>Mechanical properties</b>				
Tensile strength at yield (50mm/min)	35	MPa	527	53455
Elongation at yield (50mm/min)	8.0	%	527	53455
Ultimate elongation (50mm/min)	>50	%	527	53455
Modulus of elasticity in tension (1mm/min)	1550	MPa	527	53457
Izod notched impact resistance 23°C	2.5	kJ/m <sup>2</sup>	180/1A	–
Charpy impact resistance 23°C	110	kJ/m <sup>2</sup>	180/1A	53453
Charpy impact resistance 0°C	23	kJ/m <sup>2</sup>	180/1A	53453
Charpy impact resistance -20°C	13	kJ/m <sup>2</sup>	179/1eU	53453
Ball indentation Hardness H 358/30	75	MPa	2039-1	–
Shrinkage	1.4	%	*	*
<b>Thermal properties</b>				
Heat distortion temp HDT/A (1.8 MPa)	50	°C	75	53461
Heat distortion temp HDT/B (0.45 MPa)	90	°C	75	53461
Vicat softening point A/120 10N	153	°C	306	–

\* Sasol Polymers method